

# ÍPOLY®

CIPŐGYÁR



ÁLLAMI PARTNER®  
100% ÁLLAMI TULAJDON

**Dear Inquirer,**

Ipoly Shoe factory Ltd. was established in 1954 and since the beginning, it has been characterized by footwear production. The residence of the company is in the North of Hungary, in Nógrád county, only 70 km far from Budapest.

Our shoe factory is the Hungarian market leader company as for the product structure, scale of the business and form of ownership as a whole. We would like to save this leading position with continuous development, being active and attentive in the market for its customers.

Our products of 160 thousand pair of shoes annually are well-known and popular. Our main sale activity taking place within the country, but we also have customers from Switzerland and Slovakia. Our shoe palette contains safety shoes, uniform and office footwear. All of them are made with direct molding technology. As the result of our technical innovation, our company introduced the PU/Gummi sole structure production technology, which is unique in the Hungarian market. With these technologies the company is able to produce one or two density PU, Tpu/PU and PU/gummi solestructures. At the moment we have four of our own sole mould, and two new form are under development. We produce goods with waterproof technology, using Sympatex and other materials. We produce our goods from the beginning to the finals, because we have our own different factories for cutting, for direct injection and for stitching.

In 2013, we started to produce qualified safety gloves and leather goods.

In business, Ipoly Shoefactory aspires predictable and long-term partnerships under the Quality Management System of EN ISO 9001 Standard and NATO AQAP 2110 Normative and provides unique material, semi-finished goods stocks in the domestic market. Our main commitments are rapid service and fully meeting the needs of our customers.

We are ready to upgrade our shoes in case of individual needs and if there are larger volume needs, we can develop new sole moulds and new forms too with joint costing.

If you are interested in further details of our model range, please visit our website or contact our expert colleagues.

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The table below contains the functions and properties of the safety and work footwear.

Separate sign	Protection	Class I.	Protection level			
			SB	S1	S2	S3
			OB	O1	O2	O3
	Basic requirements	X	X	X	X	X
	<b>Additional protection</b>	X	Ø	X	X	X
	Closed heels					
SRA	Slip resistance on ceramic floor with sodium-lauryl-sulphate					
SRB	Slip resistance on steel sheet with glycerine	X	▲	▲	▲	▲
SRC	Slip resistance on both previous stands					
A	<b>Antistatic footwear</b>	X	Ø	X	X	X
E	Energy-absorbing	X	Ø	X	X	X
WRU	<b>Water permeability of the upper leather</b>	X	Ø	Ø	X	X
P	Resistance against intrusion	X	Ø	Ø	Ø	X
	Patterned sole structure	X	Ø	Ø	Ø	X
HI	<b>Resistance of the sole against hot</b>	X	Ø	Ø	Ø	Ø
CI	Resistance of the sole against cold	X	Ø	Ø	Ø	Ø
WR	<b>Water resistance</b>	X	Ø	Ø	Ø	Ø
M	Midfoot protection	X	Ø	Ø	Ø	Ø
AN	<b>Ankle protection</b>	X	Ø	Ø	Ø	Ø
CR	Resistance against cutting	X	Ø	Ø	Ø	Ø
HRO	<b>Resistance against contact heat</b>	X	Ø	Ø	Ø	Ø

**Notations:** X – Obligatory requirements; ▲ – One of the listed requirements is obligatory; Ø – Compliance with the requirements is optional; if the given requirement is realized, the level of the protection mark and the letter of the requirement will appear on the footwear (pl. S3, SRC, M)

**Class I** – Footwear made of leather and other materials, except all rubber or all polymer footwear.

- SB:** Corresponds for the basic safety requirements for safety footwear.
- OB:** Meets the safety requirements for safety footwear.
- S1/O1:** Beyond the protective ability of SB / OB – closed crust, antistatic properties, energy absorption on the heels, recommended for working in dry conditions.
- S2/O2:** in addition to the protective ability of the S1 / O1, the upper leather also provides water resistance up to the specified value, and is also recommended for working in wet (but not aqueous) conditions
- S3/O3:** Beyond the protective ability of S2/O2, the sole provides protection against punctures and the sole is recommended for working with a patterned surface in particularly dangerous conditions, such as construction

## FOOTWEAR PROTECTION AGAINST ELECTRICAL EFFECTS

Working on 1000V electrical grid or equipment, these shoes provide protection against electrical shocks, sole puncture and slipping. This type of protective footwear is waterproof, the sole is oil-resistant.

### Electrix Modell 660V

Oil-resistant, slip resistant.  
Steel plinth.  
Waterproof.  
Insulates up to 1000V.  
Colour: black  
Size: 39-47



### Electrix Modell 662V

Oil-resistant, slip resistant.  
Steel plinth.  
Waterproof.  
Insulates up to 1000V.  
Colour: black  
Size: 39-47



### Electrix Modell 661V

Oil-resistant, slip resistant.  
Steel plinth.  
Waterproof.  
Insulates up to 1000V.  
Colour: black  
Size: 39-47





## FOOTWEAR PROTECTION AGAINST PUNCTURE

### Titanium Modell 406

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

**406:** With steel toe cap, and steel plinth

**406B:** Without steel toe cap

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 36-48



### Titanium Modell 712

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

**712:** With steel toe cap, and steel plinth

**712B:** Without steel toe cap

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 36-48



712

712B

## FOOTWEAR PROTECTION AGAINST PUNCTURE

### Titanium Modell 1474D

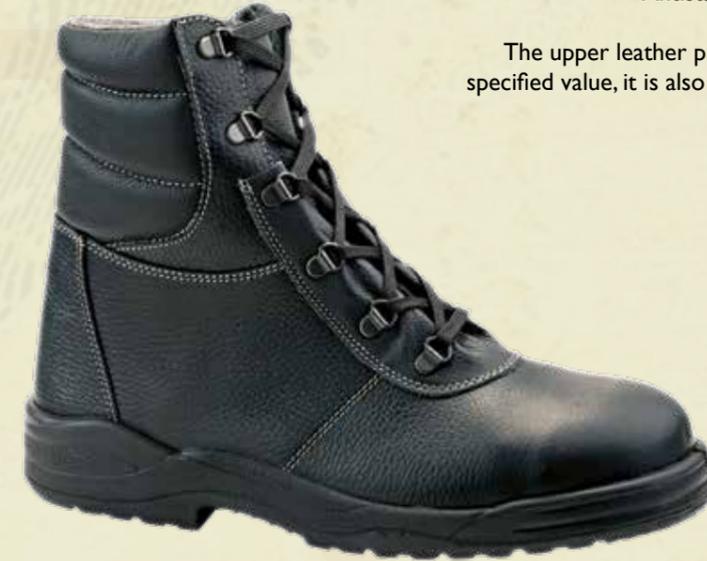
Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

Protection against cold.

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 36-48



### Titanium Modell 800B

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

Top of the feet protection

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 36-48



### Titanium Modell 587B

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

Recommended for working in dry conditions.

Colour: black

Size: 36-48

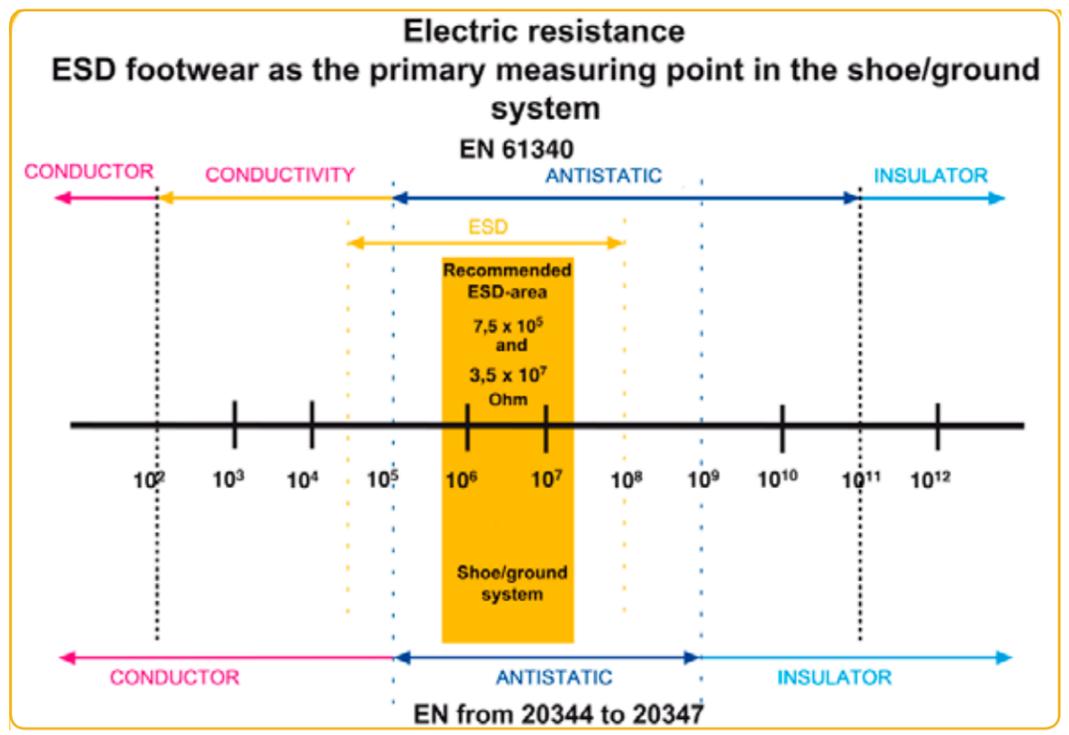




# ESD ELECTROSTATIC DISCHARGE



This physical phenomenon goes through between 2 objects with different potentials. Normally the electric charge on the surface of the objects discharges slowly. When the difference in electrical potential becomes too large, the flow of the electrons becomes faster, resulting in a sudden overvoltage (temporary).



ESD shoes should be worn when there is a need to reduce the discharge load from an electrostatic charge.

Dirt, humidity, and temperature can significantly change electrical resistance. We advise for the users to do on-the-spot checks in connection with the electrical resistance. In areas where it is necessary to wear ESD shoes, the resistance of the ground must be good, and this way the protective functions won't be damaged.

The ESD protection for each pair must be verified by the manufacturer after the production, and before each usage, the employer should verify the shoes.

The difference between ESD shoes and antistatic shoes is that the ESD shoe must be antistatic, but the antistatic shoe mustn't have the property of the ESD shoe.

**Warning!**

The ESD shoes are not suitable for electrical work or working near electrical energy sources at the workplace!

**ESD Modell 28 I** S1 SRC

Closed heels, energy absorber property. Antistatic, oil resistant, slip resistant sole. Recommended for working in dry conditions. ESD protection. With steel toe cap. Size: 36-48



**ESD Modell 40 I** S1 SRC

Closed heels, energy absorber property. Antistatic, oil resistant, slip resistant sole. Recommended for working in dry conditions. Size: 36-48



## ESD FOOTWEAR

### ESD Modell 315

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
ESD protection.  
Recommended for working in dry conditions.  
Size: 36-48



### ESD Modell 2020.01 E

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
ESD protection.  
Size: 36-48



## ESD FOOTWEAR

### ESD Modell 418B

### ESD Modell 415B

Slip resistant sole, ESD protection.  
Recommended for working in dry conditions.  
Colour: white  
Size: 35-49



415B

418B

### ESD Modell 310B

### ESD Modell 311B

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
ESD protection.  
**310B:** With steel toe cap  
**311B:** Without steel toe cap  
Recommended for working in dry conditions.  
Colour: black, white  
Size: 36-48



310B

311B

### ESD Modell I488E

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
ESD protection.  
Recommended for working in dry conditions.  
Size: 36-48





## SAFETY AND WORK FOOTWEAR

Safe+ Modell 2019.36 

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
ESD protection.  
Recommended for working in dry conditions.  
Size: 36-48

Safe+ Modell 2020.01 

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
ESD protection.  
Recommended for working in dry conditions.  
Size: 36-48

Safe+ Modell 2020.2 

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
ESD protection.  
Recommended for working in dry conditions.  
Size: 36-48



## SAFETY AND WORK FOOTWEAR

Safe+ Modell 588-20 Safe+ Modell 596-20 

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
With steel toe cap.  
Recommended for working in dry conditions.  
Size: 36-48



588-20

596-20

Safe+ Modell 310C Safe+ Modell 310C-01 

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
**310:** With steel toe cap  
**311:** Without steel toe cap  
Recommended for working in dry conditions.  
Colour: black and white  
Size: 36-48

310C



310C-01

## SAFETY AND WORK FOOTWEAR

Safe+ Modell 403      

Safe+ Modell 404      

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

**403:** With steel toe cap

**404:** Without steel toe cap

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black, white

Size: 36-48



Safe+ Modell 596      

Safe+ Modell 597      

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

**596:** With steel toe cap

**597:** Without steel toe cap

Recommended for working in dry conditions.

Colour: black

Size: 36-48



Safe+ Modell 821 I      

Safe+ Modell 8212      

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

**8212:** With steel toe cap

**821 I:** Without steel toe cap

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 39-47



## SAFETY AND WORK FOOTWEAR

Safe+ Modell 588CI       

Safe+ Modell 589CI       

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

Cold protection.

**588CI:** With steel toe cap

**589 CI:** Without steel toe cap

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 36-48



Safe+ Modell 713      

Safe+ Modell 714      

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.

**713:** With steel toe cap

**714:** Without steel toe cap

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black, white

Size: 36-48



714



## UNIFORM FOOTWEAR

Unique Modell 211      

Unique Modell 210M      

Unique Modell 212       

Closed heels, energy absorber property. Antistatic, oil resistant, slip resistant sole.

**210M:** Recommended for working in dry conditions.

**211, 212:** The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 36-49



Unique Modell 3341-211      

Closed heels, energy absorber property. Antistatic, oil resistant, slip resistant sole.

Recommended for working in dry conditions.

Colour: black

Size: 36-49



## UNIFORM FOOTWEAR

Unique Modell FBÖ 436    

Closed heels, energy absorber property.

Antistatic, oil resistant, slip resistant sole.

The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.

Colour: black

Size: 37-47



Unique Modell FBÖ 437 nyári    

Closed heels, energy absorber property.

Antistatic, oil resistant, slip resistant sole.

Recommended for working in dry conditions

Colour: black

Size: 37-47



**Unique Modell 12M e.r. service shoes**


Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole. Waterproof.  
The upper leather provides water resistance up to the specified value, it is also recommended for working in wet conditions.  
Colour: black  
Size: 36-49


**Unique Modell 12M e.r. summer service shoes**


Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
Recommended for working in dry conditions.  
Colour: black  
Size: 36-49


**Unique Modell 460C**


Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
Waterproof. The upper leather provides water resistance up to the specified value, it is also recommended for working in wet conditions.  
Colour: black  
Size: 36-49


**Unique Modell 14M e. r. Practicing boots**


Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.  
Colour: black  
Size: 36-50


**Unique Modell 14M e. r. Summer Practicing boots**


Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
The upper leather provides water resistance up to the specified value, it is also recommended for working in wet (but not aqueous) conditions.  
Colour: black  
Size: 36-50





## FOOTWEAR FOR HEALTHCARE

### Mediped Modell 840 O1 FO SRC

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
Extremely soft insole.  
Stitched sole structure.  
Lightweight and flexible model.  
Colour: Black, white  
Size: 36-41



### Mediped Modell 841 O1 FO SRC

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
Extremely soft insole.  
Stitched sole structure.  
Lightweight and flexible model.  
Colour: black, white, white-purple  
Size: 36-41



### Mediped Modell 842 O1 FO SRC

Closed heels, energy absorber property.  
Antistatic, oil resistant, slip resistant sole.  
Extremely soft insole  
Stitched sole structure  
Lightweight and flexible model.  
Colour: black, white,  
Size: 36-41



## FOOTWEAR FOR HEALTHCARE

### Mediped Modell 850 O1 FO SRC

Opened heels, Antistatic, oil resistant, slip resistant sole.  
Extremely soft insole.  
Stitched sole structure.  
Lightweight and flexible model.  
Colour: White  
Size: 36-41



### Mediped Modell 414 O1 FO SRC

### Mediped Modell 414B O1 FO SRC

Opened heels.  
Antistatic, oil resistant, slip resistant sole.  
Extremely soft insole.  
With glued sole structure.  
Lightweight and flexible model.  
With qualification.  
Colour: white  
Size: 35-42



### Mediped Modell 613 O1 FO SRC

### Mediped Modell 613B O1 FO SRC

Opened heels.  
Antistatic, oil resistant, slip resistant sole.  
Extremely soft insole.  
With glued sole structure.  
Lightweight and flexible model.  
Colour: white  
Size: 39-47





## HAND PROTECTION



**SafeHand IHV5/K**  
General leather/textile combination work gloves.  
Size: 9-12  
MSZ EN 420, 388 (3133)



**SafeHand IHV5/K-T**  
Leather/textile combination work gloves with palm protection.  
Size: 9-12  
MSZ EN 420, 3888 (4244)



**SafeHand IHV5/K-É**  
Leather/textile combination work gloves with vein protection.  
Size: 9-12  
MSZ EN 420, 388 (4134)

## BELT



**Torino OV-11**  
3 cm wide leather belt, with 2 beltloops.  
Size: 105-125 cm



660V

5.



281

13.



588-20  
596-20

19.



3341-211

24.



841

30.



662V

5.



401

13.



310C  
310C-01

19.



FBÖ 436

25.



842

30.



661V

5.



315

14.



403  
404

20.



FBÖ 437 nyári

25.



850

31.



406

8.



418B  
415B

15.



596  
597

20.



Unique Modell  
12M e.r. service  
shoes

26.



414  
414B

31.



712

8.



310B  
311B

15.



8211  
8212

20.



Unique Modell  
12M e.r. summer  
service shoes

26.



613  
613B

31.



712B

8.



1488E

15.



588CI  
589CI

21.



Unique Modell  
14M e. r.  
Summer  
Practicing boots

27.



IHV-5/K

33.



1474D

9.



2019.36

18.



713  
714

21.



Unique Modell  
14M  
e. r. Summer  
Practicing boots

27.



IHV-5/K-T

33.



800B

9.



2020.01

18.



211  
210M  
212

24.



840

30.



IHV-5/K-É

33.



587B

9.



2020.02

19.



OV-11

33.



**IPOLY**<sup>®</sup>  
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